



DIAMOND WHEEL

Cutting Wheel / Grinding Wheel



Symbol Legend

Grades



PREMIUM

Quality performance for general purpose use at a very competitive price.



SUPER PREMIUM

Good performance and high value.



HIGH PERFORMANCE

Maximum production and premium performance.



Wet cut only

Wet cutting wheels and drilling saws must be used with liquid coolant (such as water). To prevent excessive building up of heat, continuous supply of coolant is critical. Without sufficient coolant, even for a few seconds, blade damage may occur. Prior using, always check and make sure that it is safe to use liquid coolant.



Dry (or Wet) cut

Dry cutting wheels and drilling saws rely on the flow of surrounding air to avoid accumulation of excessive heat.

To achieve the best performance, always take pressure off every 10 to 15 seconds, then allow the blade to run back to full speed for several seconds.

If a deep cut is required, use several shallow passes to reach full depth.

To reduce dust and heat and extend blade life, dry blades may also be used in wet cut.

Equipment



Angle grinder



Circular saw



Hand grinder



High speed power saw



Masonry saw



Tile saw



Walk behind saw



General Purpose

Cut-Off Wheel



■ Segmented (Dry) Cutting Blades – Premium

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-110	4"	105	2.0	20	15,200
155-120	4-1/4"	110	2.0	20	14,500
155-130	4-1/2"	115	2.0	22.23	13,500
155-140	5"	125	2.0	22.23	12,200
155-150	6"	150	2.0	22.23	10,200
155-160	7"	180	2.2	22.23 / 25.4	8,500
155-170	8"	200	2.2	22.23 / 25.4	7,600
155-180	9"	230	2.5	22.23 / 25.4	6,600

■ **Features** : Segmented blades and key-hole gullets allow fast removal of debris, so that smooth cutting is ensured.

■ **Applications** : General purpose for dry or wet cutting of brick, concrete, construction materials and so on.

The specially designed wide segments ensure maximum speed, with good stability, and can be used for cutting slots in granite slabs or for creating expansion joints in floors.



■ Segmented (Dry) Cutting Blades – High Performance

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-112	4"	105	2.0	20	15,200
155-122	4-1/4"	110	2.0	20	14,500
155-132	4-1/2"	115	2.0	22.23	13,500
155-142	5"	125	2.0	22.23	12,200
155-152	6"	150	2.0	22.23	10,200
155-162	7"	180	2.2	22.23 / 25.4	8,500
155-172	8"	200	2.2	22.23 / 25.4	7,600
155-182	9"	230	2.5	22.23 / 25.4	6,600

■ **Features** : (1) Segmented blades and key-hole slits allow fast removal of turnings, so that smooth cutting is ensured.
(2) Possess sharper performance and longer operation life than those of analogous premium grade.

■ **Applications** : General purpose for dry or wet cutting of brick, concrete, construction materials and so on.

The specially designed wide segments ensure maximum speed, with good stability, and can be used for cutting slots in granite slabs or for creating expansion joints in floors.





■ Serrated (Turbo) Cutting Blades – Premium

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-210	4"	105	2.0	20	15,200
155-220	4-1/4"	110	2.0	20	14,500
155-230	4-1/2"	115	2.0	22.23	13,500
155-240	5"	125	2.4	22.23	12,200
155-250	6"	150	2.4	22.23	10,200
155-260	7"	180	2.6	22.23 / 25.4	8,500
155-270	8"	200	2.6	22.23 / 25.4	7,600
155-280	9"	230	2.6	22.23 / 25.4	6,600

- **Features :** Serrated blades and circular holes on the core assist to efficiently remove fillings and heat.
- **Applications :** General purpose for dry or wet cutting of brick, concrete, granite, masonry and so on.



■ Serrated (Turbo) Cutting Blades – High Performance

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-212	4"	105	2.0	20	15,200
155-222	4-1/4"	110	2.0	20	14,500
155-232	4-1/2"	115	2.0	22.23	13,500
155-242	5"	125	2.4	22.23	12,200
155-252	6"	150	2.4	22.23	10,200
155-262	7"	180	2.6	22.23 / 25.4	8,500
155-272	8"	200	2.6	22.23 / 25.4	7,600
155-282	9"	230	2.6	22.23 / 25.4	6,600

- **Features :** (1) Serrated blades and circular holes on the core assist to efficiently remove chips and heat.
(2) Possess sharper performance and longer operation life than those of analogous premium grade.
- **Applications :** General purpose for dry or wet cutting of brick, concrete, granite, masonry and so on.



General Purpose

Cut-Off Wheel



■ Continuous Rim (Wet) Cutting Blades – Premium

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-310	4"	105	1.6	20	15,200
155-320	4-1/4"	110	1.8	20	14,500
155-330	4-1/2"	115	1.8	22.23	13,500
155-340	5"	125	1.8	22.23	12,200
155-350	6"	150	1.8	22.23	10,200
155-360	7"	180	1.8	22.23 / 25.4	8,500
155-370	8"	200	1.8	22.23 / 25.4	7,600
155-380	9"	230	1.8	22.23 / 25.4	6,600

- **Applications :** General purpose for wet cutting of all types of ceramic tile, marble, and other building materials.

The diamond bonded continuous rim produces a fast and chip-free cutting.



■ Continuous Rim (Wet) Cutting Blades – High Performance

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-312	4"	105	1.6	20	15,200
155-322	4-1/4"	110	1.8	20	14,500
155-332	4-1/2"	115	1.8	22.23	13,500
155-342	5"	125	1.8	22.23	12,200
155-352	6"	150	1.8	22.23	10,200
155-362	7"	180	1.8	22.23 / 25.4	8,500
155-372	8"	200	1.8	22.23 / 25.4	7,600
155-382	9"	230	1.8	22.23 / 25.4	6,600

- **Features :** Possess sharper performance and longer operation life than those of analogous premium grade.

- **Applications :** General purpose for wet cutting of all types of ceramic tile, marble, and other building materials.

The diamond bonded continuous rim produces a fast and chip-free cutting.





■ Continuous Rim (Wet) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-391	4"	105	1.6	20	15,200
156-392	7"	180	1.6	22.23 / 25.4	8,500
156-393	9"	230	1.6	22.23 / 25.4	6,600
156-394	12"	305	2.2	25.4 / 50 / 60	5,100
156-395	14"	355	2.4	25.4 / 50 / 60	4,400

- **Features :** (1) Hot-pressed and sintered continuous-rim blade offers chipping-free cut.
(2) Exhibit sharper performance and longer operation life.
- **Applications :** Suitable for wet cutting of all kinds of marble.



■ Segmented (Wet) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-331	7"	180	1.6	22.23 / 25.4	8,500
156-332	9"	230	1.6	22.23 / 25.4	6,600
156-333	12"	305	2.0	25.4 / 50 / 60	5,100
156-335	14"	355	2.4	25.4 / 50 / 60	4,400

- **Features :** (1) Hot-pressed and sintered specially designed bond-diamond structure offers fast cutting.
(2) Narrow curly fish-hook slits aid to reduce operation noise, to enhance cooling efficiency, and to ensure cutting to be chipping-free with precise tolerance control.
(3) Possess sharper performance and longer operation life.
- **Applications :** Suitable for dry or wet cutting of all categories of marble.



For Granite

Cut-Off Wheel

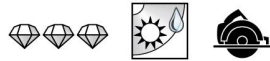


■ Serrated (Turbo) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
TURBO THIN					
155-413	4"	105	1.6	20	15,200
ULTRA SHARP					
155-450	4"	105	1.4	20	15,200

- **Features :** (1) Serrated blades allow fast and smooth cutting.
(2) Circular holes on the core improves cutting performance due to being dispersing heat and removal of swarf.
- **Applications :** Suitable for dry or wet cutting of all kinds of granite.

Designed with denser serration to cut and grind at the same time; affords fast and durable performance.



■ Segmented Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-375	12"	305	3.0	25.4 / 50 / 60	5,100
156-376	14"	355	3.2	25.4 / 50 / 60	4,400
156-377	16"	405	3.4	25.4 / 50 / 60	3,800

- **Features :** (1) Splitting blade segments (via high frequency welding on the core to eliminate breakage) absorb vibration during cutting.
(2) Narrow key-hole notches on the core extend operation life.
- **Applications :** Suitable for dry or wet cutting of all kinds of granite.



■ Segmented Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-302	12"	305	3.0	25.4 / 50 / 60	5,100
156-352	14"	355	3.2	25.4 / 50 / 60	4,400
156-402	16"	405	3.4	25.4 / 50 / 60	3,800

- **Features :** Possess splitting blade segments.
- **Applications :** Suitable for dry or wet cutting of all categories of granite.

Splitting blade segments improve adverse effects from vibration during cutting. Gullets among segments enhance efficiency of removal of swarf.





■ Segmented (Dry) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-524	4"	105	1.8	20	15,200
155-527	7"	180	2.2	22.23 / 25.4	8,500
155-528	9"	230	2.4	22.23 / 25.4	6,600
155-529	10"	250	2.6	22.23 / 25.4	5,100

- **Features :** Specially designed slant segmented blades (via cold pressed and sintered) and tilted slots exhibit fast cutting due to having efficient cooling and removal of debris.
- **Applications :** Suitable for dry or wet cutting of hard concrete and building materials.



■ Segmented Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-345	14"	355	3.2	25.4 / 50 / 60	4,400

- **Features :** Specially designed slant segmented blades (via cold pressed and sintered) and tilted slots exhibit fast cutting due to having efficient cooling and removal of debris.
- **Applications :** Suitable for dry or wet cutting of hard concrete and building materials.



■ Segmented Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
156-304	12"	305	3.2	25.4 / 50 / 60	5,100
156-354	14"	355	3.2	25.4 / 50 / 60	4,400
156-404	16"	405	3.4	25.4 / 50 / 60	3,800

- **Features :** Deep and wide U-shaped notches allow to reduce undercutting on abrasive materials and offer fast cut due to having higher efficiency of removal of swarf.
- **Applications :** Suitable for dry or wet cutting of a variety of cured (& green) concrete, hard concrete block or stone, pavers, and masonry materials.



For Quartz Tile

Cut-Off Wheel



■ Continuous Rim (Wet) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-313	4"	105	1.2	20	15,200

■ **Features** : Circle holes eliminate residual stress and assist removal of swarf.

■ **Applications** : Suited for wet and chipping-free cutting of dense ceramic tile.
This revolutionary series can also be used for dry cutting without breaking or chipping the workpiece's surface.



■ Continuous Rim (Wet) Cutting Blades

Item No.	Diameter		Segment's Thickness (mm)	Arbor (mm)	Max. Speed RPM
	inch	mm			
155-323	4-1/4"	110	1.6	20	14,500
155-333	4-1/2"	115	1.6	22.23	13,500
155-343	5"	125	1.6	22.23	12,200
155-353	6"	150	1.6	22.23	10,200
155-363	7"	180	1.8	22.23 / 25.4	8,500
155-373	8"	200	1.8	22.23 / 25.4	7,600
155-383	9"	230	1.8	22.23 / 25.4	6,600
155-325	10"	250	1.8	22.23 / 25.4	6,100
155-393	12"	305	2.2	25.4 / 50 / 60	5,100
155-394	14"	355	2.4	25.4 / 50 / 60	4,400

■ **Features** : Continuous-rim blade is welded on the core with high frequency process.

■ **Applications** : Suited for wet and chipping-free cutting of dense ceramic tile.
This revolutionary series can also be used for dry cutting without breaking or chipping the workpiece's surface.





Grinding Wheel



■ Serrated (Turbo) Cup Wheel

Item No.	Diameter		Arbor (mm)	Max. Speed RPM
	inch	mm		
155-102	4"	100	20	15,200



■ Single Row Segmented Cup Wheel

Item No.	Diameter		Arbor (mm)	Max. Speed RPM
	inch	mm		
155-071	4"	100	20	15,200
155-072	4-1/2"	115	20	14,500
155-073	5"	125	22	13,500
155-074	7"	180	22	8,500



■ Double Row Segmented Cup Wheel

Item No.	Diameter		Arbor (mm)	Max. Speed RPM
	inch	mm		
155-081	4"	100	20	15,200
155-082	4-1/2"	115	20	14,500
155-083	5"	125	22	13,500
155-084	7"	180	22	8,500



■ Swirl Segment Cup Wheel

Item No.	Diameter		Arbor (mm)	Max. Speed RPM
	inch	mm		
155-091	4"	100	20	15,200
155-092	4-1/2"	115	20	14,500
155-093	5"	125	22	13,500
155-094	7"	180	22	8,500



■ Staggered Segmented Cup Wheel

Item No.	Diameter		Arbor (mm)	Max. Speed RPM
	inch	mm		
155-061	4"	100	20	15,200
155-062	4-1/2"	115	20	14,500
155-063	5"	125	22	13,500
155-064	7"	180	22	8,500

